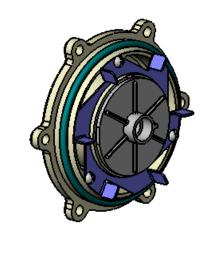
4

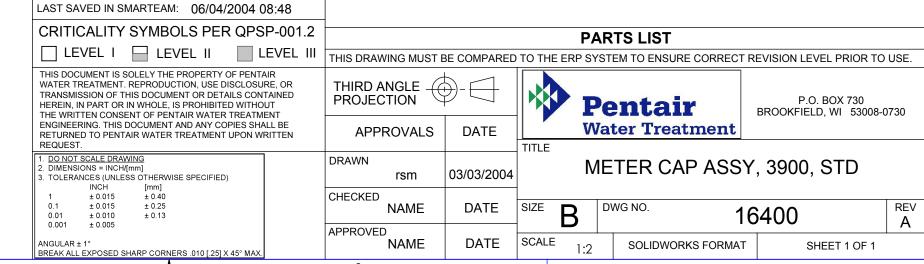
REVISIONS						
ZONE	ECN	REV.	DESCRIPTION	DATE	APP'D	
	12048	Α	CREATED ON SOLIDWORKS	3-3-04	AB	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16253		1
2	61449	METER CAP GEAR ASSY	1
	17711	SEAL, LIP	1
	15804-us	FRAME, GEAR	1
	13832	RETAINER, SEAL	1
3	13825	METER LEVEL CHANGE GEAR ASSY	1
4	16812		1
5	18595	SCREW,6-32 X .375,RD.HD.	3
6	15312-us	PLATE,INTERMEDIATE,MACHINED	1
7	15707	O-RING, -236	1
8	BR40180	METER GEAR ASSY	1
9	BR11982	O-RING, -016	1
10	13510	GEAR,IDLER	6

NOTES:

- 1. ASSEMBLE THE GEARS ITEMS 3,4 AND 5 INTO ITEM 2
- 2. BOND THE 3 LEGS OF ITEM #2 FRAME INTO ITEM #6 PLATE PER WORK INSTRUCTION 41186-W0I.INSTALL ITEM #8 O-RING.
- 3. PRESS THE ASSEMBLED FRAME INTO ITEM 1 CAP.
- 4. TEST BY DRIVING THE GEAR USING TESTER F1743 FOR 5 SECONDS MINIMUM. MOTION AND SOUND SHOULD BE UNIFORM. IF NOT, REPLACE GEARS AND REPEAT.
- 5. INSTALL ITEM 7 O-RING.
- 6. INSTALL ITEM 9 PLATE. INSTALL ITEM 10 SCREWS AND TORQUE TO 10-20 IN-LB. NO THREAD SEALER IS USED.



3

2