ELECTRONIC SE



SERVICE MANUAL

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1 - VALVE SPECIFICATIONS

Installation N°	System capacity	m³°TH					
Valve serial N°	Inlet water hardness	°TH					
Tank(s) size	Water hardness after mixing valve	°TH					
Resin type	Brine tank size	L					
Resin volume	Quantity of salt per regeneration	Kg					
		_					
VALVE TECHNICAL CHARAC	TERISTIC						
INITIATION	REGENERATION SET AT						
Time clock	Days /	m³ or I					
Meter delayed	REGENERATION TIME						
Meter immediate	2 o'clock A.M.						
	or Hour						
REGENERATION CYCLES SE	ETTING						
Cycle 1	min						
Cycle 2	min						
Cycle 3	min						
Cycle 4	min						
HYDRAULIC SETTING							
Injector size	<u>Pressure regulator</u>						
Drain line flow control (DLFC) GPM		(20 PSI)					
Brine line flow control (BLFC)	Without						
VOLTAGE							
24V / 50Hz							
24V / 60Hz without transformer							
NOTES							

2 - VALVE INSTALLATION

2.1 WATER PRESSURE

A minimum of 1,8 bar of water pressure is required for regeneration valve to operate effectively. Do not exceed 8,5 bar; if you face this case, you should install a pressure regulator upstream the system.

2.2 ELECTRICAL CONNECTION

An uninterrupted alternating current supply is required. Please make sure your voltage supply is compatible with your unit before installation. If the electrical cable is damaged, it must imperatively be replaced by a qualified personal.

2.3 EXISTING PLUMBING

Existing plumbing should be in a good shape and free from lime. The installation of a pre-filter is always advised.

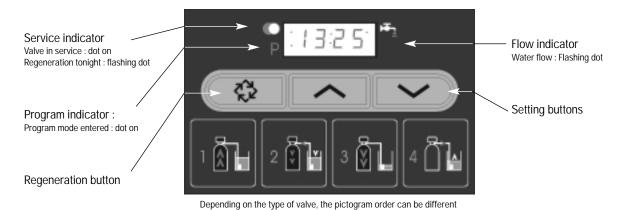
2.4 BY-PASS

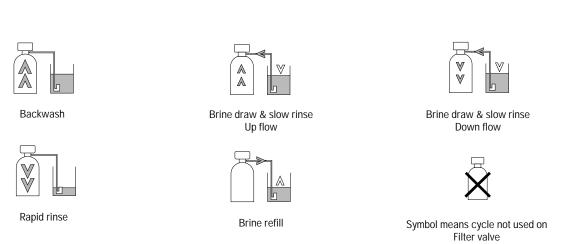
Always provide a by-pass valve for the installation, if unit is not equipped with one.

2.5 WATER TEMPERATURE

Water temperature is not to exceed 43°C, and the unit cannot be subjected to freezing conditions.

2.6 PRESENTATION





Note: depending on the type of valve, some of these symbols will be used.

3 - INSTALLATION INSTRUCTIONS

- 3.1 Install the unit making sure the tanks are level and on a firm base.
- During cold weather it is recommended that the installer warms the valve up to the room temperature before operating.
- 3.3 All plumbing should be done in accordance with local plumbing code. The pipe size for the drain line should be a minimum of 13 mm (1/2"). For length exceeding 6 m and backwash flow above 7 gpm, the drain line should be a minimum of 19 mm (3/4").
 - For the 2850 SE and 9500 SE the pipe size for the drain line should be a minimum of 19 mm.
- 3.4 Solder joints on the principal plumbing and near the drain must be done prior to connecting the valve. Failure to do this could cause irreversible damage to the valve.
- 3.5 Teflon® tape is the only sealant to be used on the drain fitting.
- 3.6 Make sure that the floor is clean beneath the salt storage tank and that it is level.
- 3.7 On units with a by-pass, place in by-pass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation. Once clean, close the water tap.
- Place the by-pass in service position and let water flow into the mineral tank. When water flow stops, slowly open a cold water tap nearby and let run until the air is purged from the unit.
- Plug the valve into an approved power source. Once powered, it is possible that the valve drives itself to the service position.
- 3.10 Set the time of day (see chapter 4.1.2)
- 3.11 Fill approximately 25 mm of water above the grid plate (if used). Otherwise, fill to the top of the air check in the brine tank. Do not add salt to the brine tank at this time.
- 3.12 Start a manual regeneration (see chapter 4.2.2). Bring the valve in the brine draw and slow rinse position and let it draw the water contents in the brine tank until it stops. The water level will approximately be in the middle of the air check cage.
 - For twin valves (8500, 9000 and 9500): during this position, the second tank fills up with water. When the flow stops, open a cold water tap and let run to purge the air inside the tank.
- 3.13 Now bring the valve in brine refill position and let it get back to service position automatically.
- 3.14 Now you can add salt to the brine tank, the valve will operate automatically.



Timeclock regeneration

The valve will operate normally until the number of days since last regeneration reaches the regeneration day override setting. Once this occurs, a regeneration cycle will be initiated at the pre-set regeneration time.

Meter delayed or immediate regeneration

As treated water is used, the volume remaining display will count down from a maximum value to zero. Once this occurs, a regeneration will be initiated immediately or delayed to the set regeneration time. For example :



530 litres of treated water remaining



0 litre of treated water remaining

Meter delayed or immediate regeneration with regeneration days override set

When the valve reaches its set of days since regeneration override value, a regeneration will be initiated immediately or at the pre-set regeneration time. This event occurs regardless of the volume remaining display having reached zero litre.

4.1 SERVICE

4.1.1 Service displays

In service the time of day will alternatively be viewed with the volume remaining, (except for the timeclock version: only the time of day will be viewed), for twin valves (8500, 9000 and 9500) the tank in service will be shown.







4.1.2 time of day setting

Push either the button or to adjust the time of day. Push and hold the button or to adjust faster the time of day.

4.2 REGENERATION

4.2.1 Regeneration displays

During the regeneration, the display will show the current regeneration step number the valve is advancing to (flashing display) or has reached and the time remaining in that step (fixed display). Once all regeneration steps have been completed, the valve will return to service and resume normal operation. For example:



27 minutes remaining in step #2

4 - VALVE OPERATION

4.2.2 Start a manual regeneration

There are two options to initiate a manual regeneration :

- 1- Press and release the button 🐯 :
- With an immediate regeneration, the valve will start immediately a regeneration.
- With a delayed regeneration, the service diode will begin to flash immediately and the regeneration occurs at the preset regeneration time.
- 2- Press and hold for 5 seconds the button 🐯:
 - In any case the valve will go into regeneration immediately.

4.2.3 Advance to the next regeneration cycle

To advance to the next regeneration cycle position, push the button . This action won't have any effect if the valve is advancing the next cycle.

4.3 PROGRAMMING

Caution: the programming has to be done only by the installer for the valve setting of parameters. The modification of one of these parameters could prevent the good functioning of the device.

To enter the program mode the valve has to be in service. While in the program mode, the valve will continue to operate normally monitoring all information. The programming is stored in permanent memory.

Push the button 🐯 once per display.

Note: You must pass through all the programming steps and come back in service position to save the modifications that have been done during programming mode.



System capacity: the capacity is in litres or m3.

For ex.: 6500 litres



Regeneration time.

For ex.: 02.00 o'clock A.M.



Regeneration day override (maximum number of day before a regeneration cycle must accur)

cycle must occur). For ex. : 7 Days.

4.4 VALVE OPERATION DURING A POWER FAILURE

During a power failure all control displays and programming will be stored for use upon power re-application. The control will retain these values for years, if necessary, without loss. The control will be fully inoperative and any calls for regeneration will be delayed. The control will, upon power re-application, resume normal operation from the point where it has been interrupted. An inaccurate time of day display means that a power outage has occurred.

5 - trouble shooting

PROBLEM	CAUSE	CORRECTION
1. Softener fails to regenerate.	A. Electrical service to unit has been interrupted.	A. Assure permanent electrical service (check fuse, pull chain or switch).
	B. Timer is not operating properly.	B. Replace the timer.
	C. Meter cable disconnected.	C. Check the meter connection to the timer and the meter cover.
	D. Meter jammed.	D. Clean or replace the meter.
	E. Defective valve drive motor.	E. Replace the drive motor.
	F. Improper programming.	F. Check the programming and reset as needed.
2. Softener delivers hard water.	A. By-pass is open.	A. Close the by-pass valve.
	B. No salt in the brine tank.	B. Add salt to the brine tank and maintain the salt level above the water level.
	C. Injector and/or screen are plugged.	C. Replace or clean the injector and screen.
	D. Insufficient water flowing into the brine tank.	D. Check the brine tank fill time and clean the brine line flow control if it's plugged.
	E. Hardness from the hot water tank.	E. Repeated flushing of the hot water tank is required.
	F. Leak at the distributor tube.	F. Make sure distributor tube is not cracked Check the O' ring.
	G. Internal valve leak.	G. Replace seals and spacers and/or piston.
	H. Flow meter is jammed.	H. Remove the obstruction from meter.
	Flow meter cable is disconnected or not plugged into the meter cap.	Check the meter connection to the timer and the meter cap.
	J. Improper programming.	J. Check the programming and reset as needed.
3. Unit uses too much salt.	A. Improper brine refill setting.	A. Check salt usage and salt setting.
	B. Excessive water in the brine tank.	B. See the problem n°6.
	C. Improper programming.	C. Check the programming and reset as needed.
4. Loss of water pressure.	A. Iron build up in line to softener.	A. Clean the line to the softener.
	B. Iron build up in the softener.	B. Clean the valve and the resin bed.
	C. Inlet of the valve plugged due to foreign material.	C .Remove the piston and clean the valve.
5. Loss of resin through drain line.	A. Top distributor missing or broken.	A. Add or replace the top distributor.
	B. Air in water system.	B. Assure the presence of air check system in the brine tank
	C. Drain line flow control (DLFC) is too large.	C. Ensure drain line flow control size is correct.

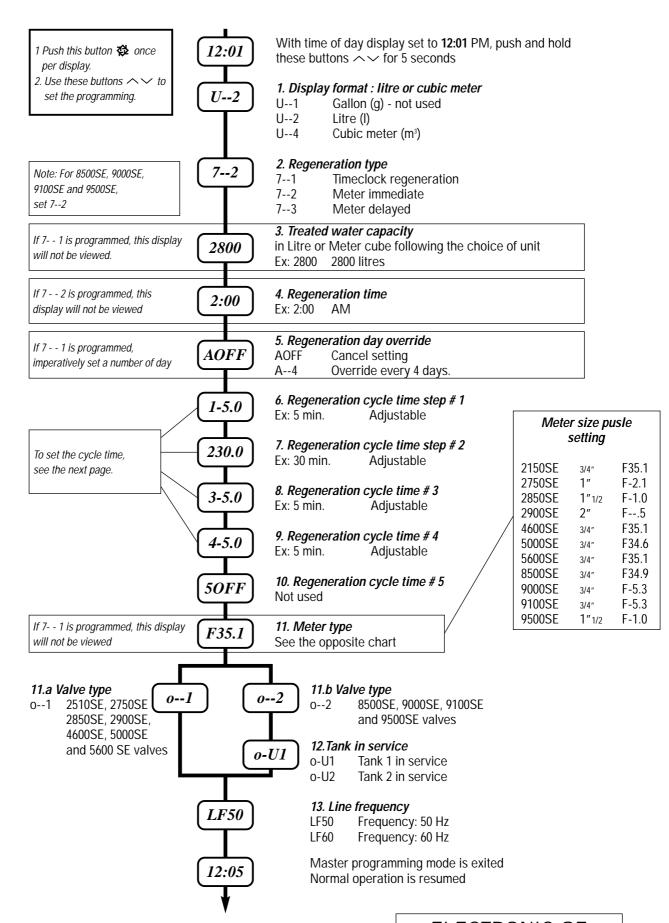
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5 - trouble shooting

INCIDENT	CAUSE	REMEDE
6. Iron in the softener.	A. Fouled resin bed.	A. Check backwash, brine draw and brine tank fill. Increase frequency of regeneration and backwash time.
	B. Iron content exceeds the recommended parameter.	B. Contact the dealer.
7. Excessive water in brine tank.	A. Plugged drain line flow control (DLFC).	A. Clean flow control (DLFC).
	B. Brine valve failure.	B. Replace brine valve.
	C. Improper programming.	C. Check programming and reset as needed.
8. Salted water in service line.	A. Plugged injector and/or screen.	A. Clean injector and replace screen.
	B. Timer not operating properly.	B. Replace timer.
	C. Foreign material in brine valve.	C. Clean or replace brine valve.
	D. Foreign material in brine line flow control (BLFC).	D. Clean brine line flow control (BLFC).
	E. Low water pressure.	E. Raise water pressure to 1,8 bar at least.
	F. Improper programming.	F. Check programming and reset as needed.
9. Softener fails to draw brine.	A. Plugged drain line flow control.	A. Clean flow control.
	B. Plugged injector and/or screen.	B. Clean injector and replace screen.
	C. Low water pressure.	C. Increase water pressure to 1,8 bar at least.
	D. Internal valve leak.	D. Change seals and spacers and/or piston assembly.
	E. Improper programming.	E. Check programming and reset as needed.
	F. Timer not operating properly.	F. Replace timer.
10. The valve regenerates	A. Timer not operating properly.	A. Replace timer.
continuously.	B. Faulty microswitches and/or harness.	B. Replace faulty microswitches or harness.
	C. Faulty cycle cam operation.	C. Replace cycle cam or reinstall.
11. Drain flows continuously.	A. Foreign material in the valve.	A. Remove piston assembly and inspect bore, remove foreign material and check the valve in various regeneration positions.
	B. Internal valve leak.	B. Replace seals and spacers and/or piston assembly.
	C. Valve jammed in brine or backwash position.	C. Replace piston assembly and seals and spacers.
	D. Timer motor stopped or jammed.	D. Replace timer motor and check all gears for missing teeth.
	E. Timer not operating properly.	E. Replace timer.

MASTER PROGRAMMING MODE

2510SE, 2750SE, 2850SE, 2900SE, 4600SE, 5000SE, 5600SE, 8500SE, 9000SE, 9100SE AND 9500SE



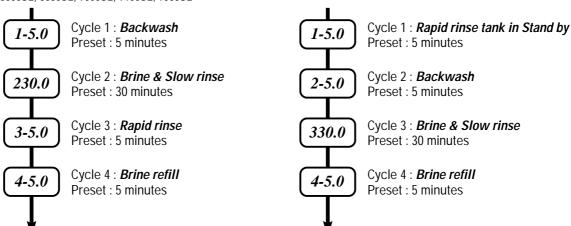
MASTER PROGRAMMING MODE

2510SE, 2750SE, 2850SE, 2900SE, 4600SE, 5000SE, 5600SE, 8500SE, 9000SE, 9100SE AND 9500SE

Down flow regeneration valves (Down Flow)

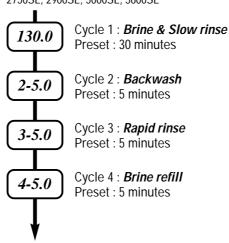
2510SE, 2750SE, 2850SE, 2900SE, 4600SE, 5000SE, 5600SE, 9000SE, 9100SE, 9500SE

8500SE



Up flow regeneration valves (Up FLOW)

2750SE, 2900SE, 5000SE, 5600SE



Filter valves

2510SE, 2750SE, 2850SE, 2900SE, 4600SE, 5600SE 5000SE Cycle 1: Backwash Cycle 1: Not used 115.0 *1-0.0* Preset: 15 minutes Preset: 0 minute Cycle 2: Not used Cycle 2: Backwash 2-0.0 *215.0* Preset: 0 minute Preset: 15 minutes Cycle 3: Rapid rinse Cycle 3: Rapid rinse *3-5.0 3-5.0* Preset: 5 minutes Preset: 5 minutes Cycle 4: Not used Cycle 4 : **Not used** *4-0.0 4-0.0* Preset: 0 minute Preset: 0 minute