				REVISIONS			
ZONE ECN REV.				DESCRIPTION	DATE	APP'D	
	12048	А		CREATED ON SOLIDWORKS		AB	
	16857	в		REVISED PER MARKED UP DRAWING	3-3-04	AB	
	17572	с		UPDATED ASSY USING MODIFIED SUB-ASSY 61449	06-27-07	AB	
	XXXXXXXX	D		TED ASSY USING MODIFIED SUB-ASSY REMOVED : BR18595 x 3 , BR16812 * BR16253 MODIFIED.	21/01/2009	AB	
ITEM			<u> </u>	DESCRIPTION		-v	
	PART NO.).		QTY		
1	BR16253			CAP, METER, 3900	1		
2	61449 BR17711 BR13832 BR15804 BR40180 BR13825		61449 METER CAP GEAR ASSY			1	
				SEAL, LIP	1		
				RETAINER, SEAL	1 1		
				FRAME, GEAR			
				METER GEAR ASSY	1		
				GEAR ASSY,METER CHANGE LEVEL	1	1	
BR13510			GEAR,IDLER	6			
	BR1	5312		PLATE, INTERMEDIATE, MACHINED	1		
3	15707			O-RING, -236	1		
4	11982			O-RING, -016	1		

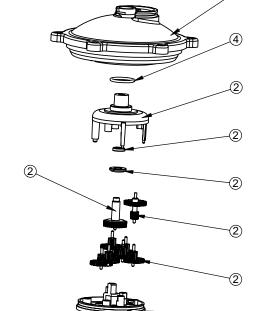
В

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NOTES: 1. ASSEMBLE AND GLUE THE GEAR FRAME ASSEMBLY PER DRAWING 42332WI. 2. INSTALL ITEM# 4 O-RING. 3. PRESS THE ASSEMBLED FRAME INTO ITEM# 1 CAP. 4. TEST BY DRIVING THE GEAR USING TESTER F1743 FOR 5 SECONDS MINIMUM. MOTION AND SOUND SHOULD BE UNIFORM. IF NOT, REPLACE GEARS AND REPEAT. 5. INSTALL ITEM# 3 O-RING.

LAST SAVED IN SMARTEAM: 06/28/2007 11:35							
CRITICALITY SYMBOLS PER QPSP-001.2	WEE DIRECTIVE 2002/96/EC, AND E	LV DIRECTIVE 2000/53	EC. THESE DIRECTIVES RES		EAN UNION) DEIRECTIVES: RoHS DIRECTIVE 200 MERCURY, CHROMIUM, PBB, PBDE, AND OTHER TION.	2/95/EC,	
LEVEL I 🖬 LEVEL II 📕 LEVEL III	THIS DRAWING MUST BE COMPARED TO THE ERP SYSTEM TO ENSURE CORRECT REVISION LEVEL PRIOR TO USE.						
THIS DOCUMENT IS SOLELY THE PROPERTY OF PENTAIR WATER TREATMENT. REPRODUCTION, USE DISCLOSURE, OR TRANSMISSION OF THIS DOCUMENT OR DETAILS CONTAINED HEREIN, IN PART OR IN WHOLE, IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF PENTAIR WATER TREATMENT	THIRD ANGLE			ntair	Pentair Water Brookfield P.O. BOX 730 BROOKFIELD. WI 53008-0730		
ENGINEERING. THIS DOCUMENT AND ANY COPIES SHALL BE RETURNED TO PENTAIR WATER TREATMENT UPON WRITTEN REQUEST.	APPROVALS	DATE	Wa	ter	BROOKFIELD, WI 53008-0730	, 	
DO NOT SCALE DRAWING. DIMS. ARE IN INCHES [mm] INTERPRET DIMS AND TOLERANCES PER ASME Y14.5M -1994 UNLESS OTHERWISE SPECIFIED:	DRAWN rsm	03/03/2004		ER CAP ASSY	,3",STD,BRS,PDL		
CORNER FILLETS R.005020 [.127508] TOLERANCES: ANGLES: ± 1* 1 PLACE X: ± .015 [0.38]	CHECKED NAME	DATE	SIZE B	DWG NO. B	R16400	REV C	
2 PLACE .XX: ± .00 [0.3] 3 PLACE .XXX: ± .005 [0.13]	APPROVED NAME	DATE	SCALE 1:2	SOLIDWORKS FORM			
<u>+</u>	2						



4

В

А

ZONE	ECN	REV.	DESCRIPTION	DATE	APP'D
	12048	А	CREATED ON SOLIDWORKS	3-3-04	AB
	16857	в	REVISED PER MARKED UP DRAWING	3-3-04	AB
	17572	с	UPDATED ASSY USING MODIFIED SUB-ASSY 61449	06-27-07	AB
	ххххххх	D	UPDATED ASSY USING MODIFIED SUB-ASSY REMOVED : BR18595 x 3 , BR16812 * BR16253 WAS MODIFIED.	21/01/2009	AB