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**REVISIONS**

ZONE	ECN	REV.	DESCRIPTION	DATE	APP'D
	12048	A	CREATED IN SOLIDWORKS	3-5-04	AB
	13578	B	NOTE B: "USE TOOL #88 TO DEPRESS THE SPRING..." WAS "USE A SMALL SCREWDRIVER TO DEPRESS THE SPRING ..." "INSTALL THE BACK HALF OF THE CAP IN PLACE OVER THE SPRING FIRST, THEN THE HALF OF THE CAP WITH THE PIN LAST, UNTIL YOU HEAR IT SNAP." WAS "INSTALL THE CAP OVER THE SPRING UNTIL YOU HEAR IT SNAP."	3-15-05	
	16857	C	REVISED PER MARKED UP DRAWING	1-25-07	AB
	17572	D	UPDATED ASSY USING MODIFIED SUB-ASSY 61449, UPDATED NOTES WITH CORRECT ITEM##	06-27-07	AB
	xxxxxxx	E	UPDATED ASSY USING MODIFIED SUB-ASSY REMOVED: BR18595 x 3, BR16812 * BR16253 WAS MODIFIED.	06-27-07	AB

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	BR16253	CAP,METER,3900
2	1	BR61449	METER FRAME ASSY
	1	BR17711	SEAL, LIP
	1	BR13832	RETAINER,SEAL
	1	BR15804	FRAME,GEAR
	1	BR40180	GEAR, OUTPUT, METER
	1	BR13825	GEAR, METER CHANGE LEVEL
	6	BR13510	GEAR, IDLER
	1	BR15312	PLATE, INTERMEDIATE, MACHINED
3	1	BR15707	O-RING, -236
4	1	BR11982	O-RING, -016
5	1	BR15878	SPRING, RETAINING
6	1	BR14495	DRIVE PINION
7	1	BR14494	GEAR, OUTPUT
8	1	BR15877	CAP,METER,EXT RANGE
9	1	BR15889	PIN, METER CAP

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**CRITICALITY SYMBOLS PER QPSP-001.2**  
 LEVEL I    LEVEL II    LEVEL III

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 INTERPRET DIMS AND TOLERANCES PER ASME Y14.5M -1994 UNLESS OTHERWISE SPECIFIED:  
 CORNER FILLETS R.005-.020 [.127-.508]  
 TOLERANCES:  
 ANGLES: ± 1°  
 1 PLACE .X: ± .015 [0.38]  
 2 PLACE .XX: ± .01 [0.3]  
 3 PLACE .XXX: ± .005 [0.13]

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THIS DRAWING MUST BE COMPARED TO THE ERP SYSTEM TO ENSURE CORRECT REVISION LEVEL PRIOR TO USE.

THIRD ANGLE PROJECTION				Pentair Water Brookfield P.O. BOX 730 BROOKFIELD, WI 53008-0730	
APPROVALS	DATE	TITLE			
	03/05/2004	METER CAP ASSY,3",EXT,BRS,PDL			
DRAWN	rsm	SIZE	DWG NO.	REV	
CHECKED	NAME	B	BR16401	D	
APPROVED	NAME	SCALE	SOLIDWORKS FORMAT	SHEET 1 OF 2	
	DATE	1:2			

REVISIONS					
ZONE	ECN	REV.	DESCRIPTION	DATE	APP'D
			SEE SHEET 1 FOR ALL CHANGES		

**NOTES:**

1. ASSEMBLE AND GLUE THE GEAR FRAME ASSEMBLY PER DRAWING 42332WI.
2. INSTALL ITEM# 4 O-RING.
3. PRESS THE ASSEMBLED FRAME INTO ITEM# 1 CAP.
4. TEST BY DRIVING THE GEAR USING TESTER F1743 FOR 5 SECONDS MINIMUM. MOTION AND SOUND SHOULD BE UNIFORM. IF NOT, REPLACE GEARS AND REPEAT.
5. POUND ITEM# 9 PIN INTO ITEM# 8 CAP WITH A SMALL HAMMER.
6. INSTALL ITEM# 5 SPRING INTO THE GROOVE ON ITEM# 1 CAP WITH THE OPEN ENDS CLEARING THE PIN.
7. INSTALL ITEM# 6 GEAR BY ALIGNING THE 3 FLATS AND PUSHING IT DOWN.
8. INSTALL ITEM# 7 GEAR.
- ⑨ INSTALL THE BACK HALF ON THE ITEM# 8 CAP IN PLACE OVER THE SPRING FIRST, THEN THE HALF OF THE CAP WITH THE PIN LAST, UNTIL YOU HEAR IT SNAP.
- ⑩ IF REQUIRED, USE TOOL F1806 TO DEPRESS THE SPRING AS THE CAP IS BEING INSTALLED. IT SHOULD BE HEARD TO SNAP ON.
10. TWIST ITEM# 8 CAP TO MAKE SURE THAT IT SEATED AND HELD IN PLACE BY THE SPRING.
11. INSTALL ITEM# 3 O-RING.
12. INSTALL ITEM# 10 PLATE. INSTALL ITEM# 11 SCREWS. TORQUE TO 10-20 IN-LB. NO THREAD SEALER IS USED.

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THIRD ANGLE PROJECTION 



Pentair Water Brookfield  
 P.O. BOX 730  
 BROOKFIELD, WI 53008-0730

APPROVALS      DATE

DRAWN      DATE  
 rsm      03/05/2004

CHECKED      DATE  
 NAME      DATE

APPROVED      DATE  
 NAME      DATE

TITLE

METER CAP ASSY, 3", EXT, BRS, PDL

SIZE **B**      DWG NO. **BR16401**      REV **D**

SCALE 1:2      SOLIDWORKS FORMAT      SHEET 2 OF 2