



UNEXPLODED VIEW

TORQUE: 5.5 IN-LBS

REVISIONS					
ZONE	ECN	REV.	DESCRIPTION	DATE	APP'D
	33603	A	RELEASE FOR PRE-PRODUCTION (WAS L1463337-02 A.03)	07SEP2011	PWS
	100578	B	RELEASE FOR PRODUCTION	05-10-12	PWS

NOTES:

1. REMOVE PROTECTIVE COVER FROM CIRCUIT BOARD DISPLAY.
2. PLACE THE CIRCUIT BOARD (ITEM 4) TO THE BACK OF THE FACE PLATE (ITEM 1) AND SECURE WITH 4 SCREWS (ITEM 2). TORQUE TO 8 IN-LBS
3. ATTACH OVERLAY (ITEM 3) TO FRONT OF FACE PLATE (ITEM 1)
4. PLACE ASSEMBLY IN BAG (ITEM 8)
5. PLACE BAGGED ASSEMBLY IN INSERT (ITEM 7) AND PLACE IN BOX (ITEM 6).
6. ATTACH SERVICE ASSEMBLY ID LABEL OPF0016-01 TO BOX

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	BR43257	FACEPLATE, 5800
2	4	BR13602	SCREW,PHIL RD HD,6-32 X 5/16
3	1	BR43308	LABEL, OVERLAY, SXT, 5800
4	1	BR43277U	CIRCUIT BOARD,AVENGER,SXT
5	1	BR43002	LABEL, BLANK, 3.0 X 2.0
6	1	BR1070642	CARDBOARD BOX, 10X6X6
7	1	BR42962	CARDBOARD, INSERT,SXT TIMER
8	1	BR16895	BAG,POLY 7" X 8"

LAST SAVED IN SMARTEAM:5/15/2012 2:49:30 PM

CRITICALITY SYMBOLS PER QPSP-001.2

□ LEVEL I ■ LEVEL II ■ LEVEL III

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DO NOT SCALE DRAWING. DIMS. ARE IN INCHES [mm]
 INTERPRET DIMS AND TOLERANCES PER ASME Y14.5M -1994
 UNLESS OTHERWISE SPECIFIED:
 CORNER FILLETS R.005-.020 [.127-.508]
 TOLERANCES:
 ANGLES : ± 1°
 1 PLACE .X: ± .015 [0.38]
 2 PLACE .XX: ± .01 [0.3]
 3 PLACE .XXX: ± .005 [0.13]

THE COMPONENT, PART, OR ASSEMBLY DESCRIBED IN THIS DOCUMENT MUST COMPLY WITH THE EU (EUROPEAN UNION) DIRECTIVE: RoHS DIRECTIVE 2002/95/EC.

THIS DRAWING MUST BE COMPARED TO THE ERP SYSTEM TO ENSURE CORRECT REVISION LEVEL PRIOR TO USE.

THIRD ANGLE PROJECTION						Pentair Residential Filtration	
APPROVALS	DATE	TITLE				TIMER ASSEMBLY SXT, 5800	
DRAWN ZAL	08-09-11	SIZE B	DWG NO. BR61834			REV B	
CHECKED		SCALE 1:2	SOLIDWORKS FORMAT	SHEET 1 OF 1			
APPROVED							